



**CONSTRUCTION SPECIFICATION FOR
IN-PLACE FULL DEPTH RECLAMATION OF BITUMINOUS PAVEMENT
AND UNDERLYING GRANULAR**

TABLE OF CONTENTS

330.01	SCOPE
330.02	REFERENCES
330.03	DEFINITIONS - Not Used
330.04	DESIGN AND SUBMISSION REQUIREMENTS - Not Used
330.05	MATERIALS - Not Used
330.06	EQUIPMENT - Not Used
330.07	CONSTRUCTION
330.08	QUALITY ASSURANCE
330.09	MEASUREMENT FOR PAYMENT
330.10	BASIS OF PAYMENT

APPENDICES

330-A	Commentary
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330.01	SCOPE
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This specification covers the requirements for in-place full depth reclamation of bituminous pavement and mixing with a portion of the underlying granular, and shaping and compacting the processed materials as granular base.

330.01.01 Specification Significance and Use

This specification is written as a municipal-oriented specification. Municipal-oriented specifications are developed to reflect the administration, testing, and payment policies, procedures, and practices of many municipalities in Ontario.

Use of this specification or any other specification shall be according to the Contract Documents.

330.01.02 Appendices Significance and Use

Appendices are not for use in provincial contracts as they are developed for municipal use, and then, only when invoked by the Owner.

Appendices are developed for the Owner's use only.

Inclusion of an appendix as part of the Contract Documents is solely at the discretion of the Owner. Appendices are not a mandatory part of this specification and only become part of the Contract Documents as the Owner invokes them.

Invoking a particular appendix does not obligate an Owner to use all available appendices. Only invoked appendices form part of the Contract Documents.

The decision to use any appendix is determined by an Owner after considering their contract requirements and their administrative, payment, and testing procedures, policies, and practices. Depending on these considerations, an Owner may not wish to invoke some or any of the available appendices.

330.02 REFERENCES

When the Contract Documents indicate that municipal-oriented specifications are to be used and there is a municipal-oriented specification of the same number as those listed below, references within this specification to an OPSS shall be deemed to mean OPSS.MUNI, unless use of a provincial-oriented specification is specified in the Contract Documents. When there is not a corresponding municipal-oriented specification, the references below shall be considered to be the OPSS listed, unless use of a provincial-oriented specification is specified in the Contract Documents.

This specification refers to the following standards, specifications, or publications:

Ontario Provincial Standard Specifications, Construction

OPSS 301 Restoring Unpaved Roadway Surfaces
OPSS 501 Compacting

Ontario Ministry of Transportation Publications

MTO Laboratory Testing Manual:
LS-621 Determination of Amount of Asphalt-Coated Particles in Coarse Aggregate

330.07 CONSTRUCTION

330.07.01 General

The work of in-place full depth reclamation shall consist of pulverizing the existing bituminous pavement, mixing the processed material with the underlying granular material, and shaping and compacting the blended material and the existing shoulders.

330.07.02 Operational Constraints

The in-place full depth reclamation including pulverizing, mixing, shaping, and compacting to final grade shall be completed across the full pavement width prior to closing down operations each day.

The existing shoulders shall also be shaped and compacted to grade prior to closing down operations each day.

330.07.03 Reclamation of Bituminous Pavement and Underlying Granular

The bituminous pavement and underlying granular shall be reclaimed to the depths specified in the Contract Documents. The tolerance for the average depth of processing shall be ± 15 mm from the depth specified.

The processed depth shall be such that the blended material shall contain a maximum of 50% by mass of asphalt coated aggregate in the final blend as determined by LS-621.

The operation of full-depth reclamation shall ensure that 100% of the mixed material by mass passes the 50 mm sieve and 95% passes the 37.5 mm sieve.

330.07.04 Surface Shaping and Compacting

The graded surface of the processed material, including existing shoulder, shall be according to the requirements of OPSS 301. The material shall be compacted as specified in OPSS 501. Scarifying and fine grading to the specified lines and grades shall be carried out immediately prior to paving.

330.07.05 Management of Excess Material

Management of excess material shall be according to the Contract Documents.

330.08 QUALITY ASSURANCE

330.08.01 Samples for Testing

Samples for testing may be taken by the Contract Administrator to ensure that the mix is according to LS-621.

330.09 MEASUREMENT FOR PAYMENT

330.09.01 Actual Measurement

330.09.01.01 In-Place Full Depth Reclamation of Bituminous Pavement and Underlying Granular

Measurement of in-place full depth reclamation of bituminous pavement and underlying granular shall be by horizontal area processed in square metres.

330.09.02 Plan Quantity Measurement

When measurement is by Plan Quantity, such measurement shall be based on the units shown in the clauses under Actual Measurement.

330.10

BASIS OF PAYMENT

330.10.01

In-Place Full Depth Reclamation of Bituminous Pavement and Underlying Granular - Item

Payment at the Contract price for the above tender item shall be full compensation for all labour, Equipment, and Material to do the work.

**Appendix 330-A, November 2014
FOR USE WHILE DESIGNING MUNICIPAL CONTRACTS**

Note: This is a non-mandatory Commentary Appendix intended to provide information to a designer, during the design stage of a contract, on the use of the OPS specification in a municipal contract. This appendix does not form part of the standard specification. Actions and considerations discussed in this appendix are for information purposes only and do not supersede an Owner's design decisions and methodology.

Designer Action/Considerations

The designer should specify the following in the Contract Documents:

- Reclamation depth of bituminous pavement and underlying granular. (330.07.03)

When additional granular base material is specified, it should be placed prior to the full depth reclamation and incorporated into the processed material.

The designer should ensure that the General Conditions of Contract and the 100 Series General Specifications are included in the Contract Documents.

Related Ontario Provincial Standard Drawings

No information provided here.